



| Parts List | | | | | | | | | |
|------------|-------|---------|------------------------------|-----|--------------------------|----------|--|--|--|
| Ref | Class | Part | Description | Qty | Comment | Footnote | | | |
| 1 | 853 | 5912 | CYLINDER BLOCK ASSEMBLY (IN | 1 | SERIAL 00000000-04500860 | | | | |
| 1 | 853 | 6559 | CYLINDER BLOCK ASSEMBLY (IN | 1 | SERIAL 04500861-09999999 | | | | |
| 2 | 19 | 56102 | PLUG, EXPANSION - CYLINDEF | 6 | | | | | |
| - | 19 | 60667 | PLUG, CYLINDER BLOCK (1/4") | 3 | | | | | |
| - | 19 | 60668 | PLUG, EXPANSION - CYLINDEF | 2 | | | | | |
| - | 19 | 60669 | PLUG, EXPANSION - CYLINDEF | 4 | | | | | |
| - | 19 | 64759 | PLUG, DRAIN -CYLINDER BLC | 6 | | | | | |
| - | 22 | 63028 | PLUG, DRAIN -CYLINDER BLC | 2 | | | | | |
| - | | 2264426 | PETCOCK, WATER DRAINN - CYL | 2 | | | | | |
| - | 22 | 64970 | ADAPTOR, WATER DRAIN PETC | 1 | | | | | |
| 3 | 10 | 64782 | BOLT, BEARING CAP TO CYLIN | 10 | | | | | |
| 4 | 16 | 62299 | STUD, BRG. CAP TO CYL. BLOCK | 1 | | | | | |
| 5 | 12 | 58790 | WASHER, OIL PUMP SCREEN ST | 1 | | | | | |
| 6 | 11 | 53301 | NUT, OIL PUMP SCREEN STUD | 1 | | | | | |
| 7 | 949 | 5913 | CYLINDER HEAD ASSEMBLY | 2 | SERIAL 00000000-04500860 | | | | |
| 7 | 949 | 6560 | CYLINDER HEAD ASSEMBLY | 2 | SERIAL 04500861-09999999 | | | | |
| 8 | 19 | 56102 | PLUG, EXPANSION - CYLINDEF | 4 | | | | | |
| 8 | 19 | 73030 | PLUG, EXH. EMISSION HOLE | 4 | SERIAL 04465030-09999999 | | | | |
| 9 | 27 | 64763 | GASKET, CYLINDER HEAD | 2 | SERIAL 00000000-04500860 | 4 | | | |
| 9 | 27 | 75646 | GASKET, CYLINDER HEAD | 2 | SERIAL 04500861-09999999 | 4 | | | |
| 10 | 10 | 64762 | BOLT, CYLINDER HEAD TO CYLII | 10 | | | | | |
| 10 | 10 | 64761 | BOLT, CYLINDER HEAD TO CYLII | 10 | | | | | |
| 11 | 17 | 56139 | PIN, REAR BEARING CAP - REAR | 1 | | | | | |
| 12 | 17 | 60670 | PIN, DOWEL - CYL. BLOCK TGD | 1 | | | | | |
| 15 | | 72567 | INTAKE MANIFOLD | 1 | SERIAL 00000000-04465029 | | | | |
| 15 | | 75484 | INTAKE MANIFOLD | 1 | SERIAL 04465030-04500860 | | | | |
| 15 | | 75974 | INTAKE MANIFOLD | 1 | SERIAL 04500861-09999999 | | | | |
| 15 | 19 | 64793 | PLUG, INTAKE MANIFOLD (3/8" | 2 | | | | | |
| 15 | 19 | 60722 | PLUG, INTAKE MANIFOLD (3/4" | 1 | | | | | |
| 15 | 19 | 64794 | PLUG, INTAKE MANIFOLD (1/2" | 1 | | | | | |
| 16 | 27 | 56888A | GASKET SETL INT. MANIFOLD | 1 | SERIAL 00000000-04465029 | 4 | | | |
| 16 | 27 | 73104 | GASKET SETL INT. MANIFOLD | 1 | SERIAL 04465030-04500860 | | | | |
| 16 | 27 | 75645 | GASKET SETL INT. MANIFOLD | 1 | SERIAL 04500861-09999999 | | | | |
| 17 | | 72563 | BAFFLE, INTAKE MANIFOLD | 1 | | | | | |
| 18 | 10 | 58261 | SCREW, INTAKE MANIFOLD TO | 16 | | | | | |
| 19 | 54 | 54555 | LIFTING EYE, INTAKE MANIFOLD | 1 | | | | | |
| 20 | 10 | 33586 | SCREW, LIFTING EYE ATTACHIN | 1 | | | | | |
| 20 | 10 | 59645 | SCREW, LIFTING EYE ATTACHIN | 1 | | | | | |
| 21 | 13 | 39107 | LOCKWASHER, LIFTING EYE SC | 2 | | | | | |
| 21A | 11 | 21908 | NUT, LIFTING EYE SCREW STE | 1 | | | | | |
| 19 | 54 | 54559 | LIFTING EYE, INTAKE MANIFOLD | 1 | | | | | |